

ENGAGE, INSPIRE, & PREPARE AMERICA'S PRECISION MANUFACTURING WORKFORCE

NTMA-U CORE CONTENT

Modules are grouped into progressive series, but students can take any module, at any time, in any order. Each module can be purchased individually, or in groups of three.

SERIES 1

NTMA-U 1: 1100-1A - Basic Blueprint - 38 Contact Hours

This course teaches proper terminology, symbols, and guidelines for reading, sketching, and interpreting blueprints in a manufacturing environment using geometric equations and symbols.

NTMA-U 1: 1120-1A - Basic Math - 42 Contact Hours

This course teaches shop math concepts such as fractions, fraction to decimal conversions, and calculating angles.

NTMA-U 1: 1200-1A - Precision Machining Technology - 42 Contact Hours

This course introduces metal cutting operations – basic metallurgy, types of machines and their safe operation and setup, terminology, quality measurement devices and methods, cutting tools, layouts, print reading, hand tools, and cutting tools.

SERIES 2

NTMA-U 2: 1200-2A - Precision Machine Technology 2 - 42 Contact Hours

This course focuses on metal removal processes and proper setup and use of workholding devices on the drill press, engine lathe, milling machine, and surface grinder, with a continued emphasis on shop safety and quality measurement devices.

NTMA-U 2: 1100-2 - Intermediate Blueprint Module 2 - 38 Contact Hours

This course improves efficiency in blueprint reading. It covers dimensioning, fraction to decimal conversion, drafting lines using geometric equations, line types, orthographic and isometric views, symbols, and offset, auxiliary, and broken sections.

NTMA-U 2: 1120-2A - Applied Mathematics - 42 Contact Hours

This course emphasizes the math skills and concepts required for interpreting drawings and applying them to manufacturing processes.

SERIES 3

NTMA-U 3: 2300-3 - CNC With Simulator - 38 Contact Hours

This course introduces tools and technology for computer numeric control (CNC) machining, G&M Codes, and principles and applications of the Cartesian Coordinate System.

NTMA-U 3: 2500-3 - Intermediate Applied Math - 42 Contact Hours

It explains the proper use of the Pythagorean theory and trigonometric function, right triangle problems, and the use of sine bars and gage blocks.

NTMA-U 3: 1500-3 - Intermediate Blue Print Reading with Basic Essentials for GDT - 38 Contact Hours

This course introduces symbols and concepts of geometric dimensioning and tolerancing for engineering drawings.

SERIES 4

NTMA-U 4: 2720-4 - Metallurgy - 38 Contact Hours

This course introduces the nature, properties, and characteristics of materials, with a focus on metals. Chemical reactions, thermodynamics, and processing of iron and steel are covered, as well as how metals are alloyed and formed to achieve desired mechanical properties.

NTMA-U 4: 2800-4 - Advanced Math - 38 Contact Hours

This course includes more complex applications, such as the law of sines and the law of cosines.

NTMA-U 4: 2900-4 - Quality Control / SPC / Inspection - 38 Contact Hours

This course introduces quality control practices for machining. It teaches proper inspection techniques, using the appropriate tools. This course also touches on the applications of statistics in process and quality control.

SERIES 5

NTMA-U 5: 2420-5 - Manufacturing Technology - 38 Contact Hours

This course focuses on the machining of various metals, including differing speeds and feed rates, as well as the use of different cutting tools.

NTMA-U 5: 2500-5 - GDT - 38 Contact Hours

This course focuses on how to interpret and apply the concepts of geometric dimensioning and tolerancing to engineering drawings. Topics include fundamentals of symbols, terms, positional tolerance applications, data frames, and conversion tables.

NTMA-U 5: 2800-5 - Advanced Applied Math - 38 Contact Hours

This course builds on previous courses and teaches applied mathematics needed to solve for unknown surfaces found on advanced blueprints.

SERIES 6

NTMA-U 6: 2420 - 6 Jig and Fixture - 38 Contact Hours

This course covers the designs of jigs, fixtures and dies. It includes the use and application of bushings, locating devices and work holding devices used in jigs, fixtures and dies.

NTMA-U 6: 2410-6 – Moldmaking - 38 Contact Hours

This course covers the principles of injection molding, the equipment required, process set-up, and methods.

NTMA-U 6: 2800-6 - Advanced Math - 38 Contact Hours

This course goes into more depth on applied mathematics required to solve for unknown surfaces found on more advanced blueprints.

NTMA-U 6: 1300-6 – Diemaking - 38 Contact Hours

This course covers metal stamping die construction, materials, components, processes, and types related to automated manufacturing technology.

ADVANCED MODULES

NTMA-U 0-4000-7 Dimensional Metrology - 45 Contact Hours

This course teaches technical manufacturing terms and principles, the proper use of common hand-held measuring tools, the applications for GD&T, and probability and statistics.

NTMA-U 0-0950 –Advanced Diemaking Series 2 - 45 Contact Hours

This course covers die to press relationships, automatic feeds, inverted dies, compound dies, and progressive dies using the blank through process, and chop-off and parting principles. It also covers secondary operations, drawing operations, and computations.

MECHANICAL APTITUDE TEST

An important first step in hiring, training or promoting individuals is to assess current capabilities and knowledge. NTMA's online mechanical aptitude test covers:

- Mechanical and Spatial Relations
- Applied Mathematics
- Mechanical Reasoning
- Theoretical Reasoning

This test is also helpful in determining which module to start an experienced student in.

SAFETY TRAINING

Safety is everyone's responsibility, and NTMA has developed a stand-alone online course that lays a solid foundation. Certificates of completion for this module can be used to document safety training for OSHA files.

NTMA-U 0-0960- Shop Safety

This course covers basic shop safety practices, drill press safety, machine guarding, Lock-out Tag-out, MSDS-SDS, hazard communication standards, OSHA fact sheets, safe lifting, basic first aid and blood borne pathogens.



**SAN FRANCISCO
BAY AREA**

CHAPTER

HELPING FILL THE SKILLS GAP

Attract, Retain & Develop a Skilled Workforce

Attracting, retaining and developing your precision machining workforce is among the most critical challenges manufacturers are currently facing. In partnership with industry experts, NTMA developed NTMA-U, a fully online educational program that can help deliver an empowered workforce, providing you benefits that will positively impact your bottom line. NTMA-U provides both the related instruction for a machinist apprenticeship and specific incumbent worker training.

NTMA-U key features include:

- Available anytime, anywhere with Internet access
- Narrated courses with practice problems and assessments
- Content covers NIMS competencies, paired with resources
- College credit-earning potential with articulation agreements
- Federal Bureau of Apprenticeship Training approved

For questions or to get started contact:

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Employees are the fuel that powers the engine that is your manufacturing business. Let's make sure that your tank is full.